



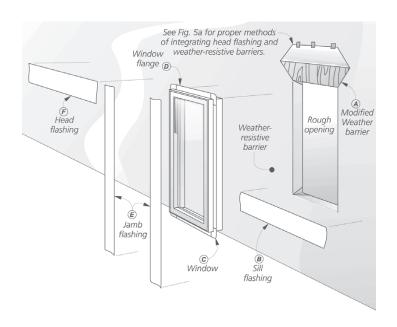
## Window Flashing A Guide to Installation Method "A1" Self-Adhesive Flashing

The "Method A1" installation guide is designed for integral flanged window applications, where the window is installed after the weather resistive barrier is applied. Compliance with the building code and proper installation are critical in reducing potential water leakage points.

Under adverse weather conditions, consideration should be given to preparing the substrate for best adhesion. For some substrates, a primer may be required.

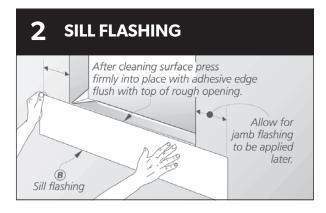
The The following HomeGuard by Ox products are acceptable for this method:

Arctic Flash® Synthetic Flashing 4, 6, 9" x 75' rolls Titan® Butyl Flashing 4, 6, 9" x 75' rolls Flexible Butyl Flashing 6, 9, 12" x 75' rolls RA Plus Flashing 4, 6, 9,12, and 18"x75' rolls. HomeGuard Ploymer Sealant (Meets AAMA Standards)



## MODIFY WEATHER-RESISTIVE BARRIER a For 9" flashing. Tape up to install head flashing. Cut at 9" 45° Rough opening Rough opening

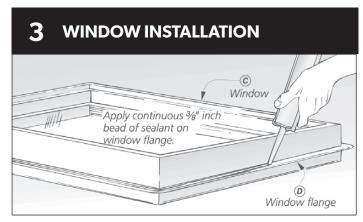
Make the following diagonal cuts at the top of the rough opening corners. Example: for 9" flashing measure as follows: 9" up and 9" over, making a 45° angle (1a). Cut on the diagonal from marked point to the rough opening corner. Gently raise the top edge of the weather-resistive barrier and tape the corners and the center to the barrier surface above. This will allow for the installation of the window and the jamb and head flashing later.



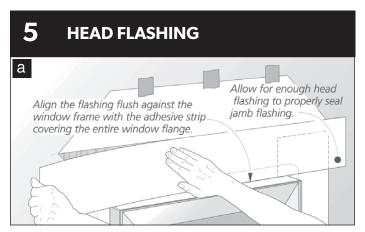
Cut the sill flashing to the width of the rough opening plus twice the flashing width. Wipe the surface of the weather-resistive barrier with a clean rag to ensure proper adhesion. Remove the release paper and press the sill flashing in place so that the edge of the flashing's adhesive is level with the top edge of the rough opening.



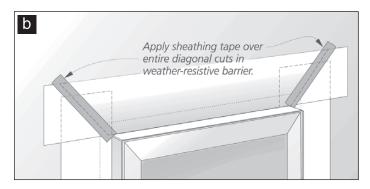




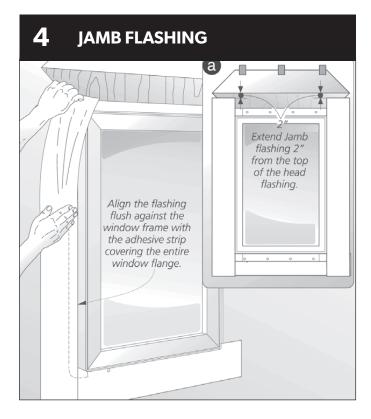
Before installing the window, apply a continuous 3/8" bead of Polymer Sealant to the backside (interior) of the mounting flange. Install the window according to the window manufacturer's instructions.



Wipe the head flange, jamb flashing, weather-resistive barrier, and sheathing with a clean rag. Cut a piece of flashing long enough to ensure that the head flashing extends a minimum 1" beyond the jamb flashing. Install the head flashing by pressing firmly in place in one direction to prevent voids.



Finally, allow the flap of the weather-resistive barrier at the head to lay flat over the head flashing. Apply a new piece of sheathing tape over the entire diagonal cut made in the weather-resistive barrier and press firmly in place.



Prior to installing the jamb flashing wipe the jamb flange and weather-resistive barrier with a clean rag to ensure proper adhesion. Then cut two strips of flashing long enough to extend beyond the sill flashing and 2" below the top of the head flashing. Remove the release paper and align the flashing flush against the window frame with the adhesive strip covering the entire window flange. Follow this procedure for the other side of the window.

