



**OX-IS**  
structural insulation by **OX**

**isoRED**  
polyiso sheathing by **OX**

## Damage Repair Guidelines

Damage to Panel Description	Repair Guideline
Tears and divots to foam member less than 1.5" across and not completely through the panel. (non-structural)	2.5" or 3" Construction Tape.
Tears and divots to foam member up to 3" across, and not completely through the panel nor at framing attachment in structural locations.	Fill holes with foam sealant if thermal or air barrier is sacrificed. Then tape with 4" or 6" Flashing Tape.
Holes or tears 3" to 6" across in or located at a framing attachment location.	Back with 2x framing and fasten if necessary. Fill holes with foam sealant. Skive surface before taping apply Flashing Tape over surface.
Holes or tears greater than 6" across	Replace Panel

*\*These guidelines should be used with good judgement to ensure sheathing maintains intended structural, moisture, and air barrier requirements.*

**OX Engineered Products**  
22260 Haggerty Road Suite  
365 Northville, MI 48167  
p. 248.289.9950  
f. 248.289.9955  
oxengineeredproducts.com